



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2585

Job Sheet 172780



Part No: D2585

Job Qty: 30 ea

Part Name: Latch Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP D 04.02.16 Reformat; Add Receiving Step KJ/RF IPP C 06.07.21 waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		3/10/18	0.00	0.00	Start Up Waterjet		pc 18/03/25
100	Waterjet	30 pcs		3/10/18	0.00	0.76	Waterjet1		pc 18/03/25
120	QC	30 pcs		3/10/18	0.00	0.00	QC8		38
130	Brake NC	30 pcs		3/12/18	0.01	0.69	Brake NC 1		38
140	QC	30 pcs		3/12/18	0.00	0.00	QC5		38
150	Packaging	30 pcs		3/12/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	30 Ea		3/12/18	0.00	0.00	QC21		DAS 21 APR 03 2018

Part Op 100 - 1-Cut as per Dwg D2585
Descriptions: 130 - Form as per Dwg D2585

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	.4710 sf (.0157 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	0	48	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Channel	2.590inches ± 0.010	2.600 2.580		
2	Mounting Channel	0.875inches ± 0.010	0.885 0.865		
3	Mounting Channel	0.078inches ± 0.010	0.088 0.068		
4	Mounting Channel	0.191inches + 0.005 - 0.001	0.196 0.190		

Plex 2/21/18 4:04 PM Dart.Gagnon.Michelle



Container No: S054609



Part: D2585

Job No: 172780

Serial No/Batch: S054609

Revision:

Inspector:

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Date: 03/26/18